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Required Date: 09/22/2009

Page 1

Item ID:

September 21, 2009

Revision ID:

Item Name:

Draw Nbr:

Start Date:

09/21/2009 8: Start Qty: 1.00

RELEASE BRAZILIAN STC: 2009S-08-20

Read Oty: 1.00

Reference:

Revision Nbr:

Approvals:

ECN 09-656

Cust Item ID:

Customer ID:

Sales Order:

Description: PULL FROM STOCK D412-760 PROTECTOR KITS.

UPDATE PAPERWORK IN STOCK AND IN PRODUCTION: RELEASE BRAZILIAN STC: 2009S08-18 KELEASE BRAZILIAN STC.: 2009S08-19

PER ECN 09-656

Process Plan: MF ___ Date: 09-09-2/Tooling:

Date:

Date: ____ SPC (Y/N):

Date: ____

PULL FROM STOCK S! ADD BRAZILIAN STE'S (SEE ATTACHED SHEETS)

QC21 - 09/10/05+

a S. 10.02

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date: 09.09.02	Job No.:				ADR Yes/No:	N	ADR Da	ite:			E01.4.	00	CEC
Product No.: D412-760					Created By:		Approve	ed By:			ECN#:	09-	656
Product Name: Protector Kits		ŕ			Checked By:		General	Manage	r Appro	val:			100 m
Distribution	T 5 I	Init	ial / Da	10	Distribution			Reqd	Resp	1	Initi	i / Date	3. S. S.
Distribution Reqd Production Manager	Resp LL/MF		iai / Da	le	DQA / QA Coord			N	Resp	+-	iiiu	ii / Date	and the complete
Production Manager Production Engineering Coord N	LUMP	Á			QC Coordinator		+	N		+			100
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oustorner recrinical support	 				Customer Order 1	100633	Jilly	'`					-
Reason for Change:													
New Brazilian stc's			• •										
Documents Affected:													
Release Brazilian STC: 2009S08-18 da													;
Release Brazilian STC: 2009S08-19 da	ted 09-08-2	5											
Release Brazilian STC: 2009S08-20 da	ted 09-08-2	5											
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PARTS	MUST C	OMPLY		х	PREVIOUS PAR	TS S	ATISF	ACTO	₹Y]		دي پيائنگو در
# Quality Assurance Actions			Reqd	Resp		N	lotes					omplet	e 🧐 🦪
1 Notify Previous Customers			N										10 miles
2 Notify Eurocopter France			N										أوجعها والما
3													are in market
# Engineering Actions			Regd	Resp		N	lotes				1 0	omplet	e .
4 Required Documents/Drawings Und	er Review		N	Кебр		•••	10103					-	
5 Update Product Compatability Matri			N								<u> </u>		
6 Create Eurocopter Form (FEE)	`	1	N					······································					
7 Notify TC / FAA of Change			N										
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ECN Verified & Complete: _

Date: ___

September 17, 2009 9:11:19 AM

Criteria: Ite	em ID: D412-760-011RevB	All Locations	All Warehouses A	Il Quantity			·
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D412-760-011Rev Cabin Floor Protec		40629	09/09/2009	1.0000	QC21	CHG001	
	Main Warehouse FG	50121	09/15/2009	3.0000	QC2I	CHG002	
			Total:	4.0000	V		

Dart Aerospace Lt

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W/O:		W 111 - 11 - 11	W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
 -		***************************************								
Part No	:	PAR #:	Fault Cate	egory:	_ NCF	R: Yes I	No DQ	A :	Date:	
	Re	esolution:	Disposition	on:	QA:	N/C CIO	sed:		Date: _	
NCR:			WORK ORE	DER NON-CONFORM	ANCE	(NCR)			
DATE	STEP	Description of NC		*	tion B	0:	Verifi	cation	Approval	Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Sect	ion C	Chief Eng	QC Inspector
		11.								

[·] NOTE: Date & initial all entries

September 17, 2009 9:11:24 AM

Criteria: Item ID	D: D412-760-013RevB	All Locations	All Warehouses All	Quantity			
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty She	lf Life Dt Lot Code	Type Code	Comments
D412-760-013RevB Cabin Floor Protector	Main Warehouse FG	33316	07/16/2009	1.0000	QC21	CHG001	
	Main Warehouse FG	35818	07/16/2009	2.0000	QC21	CHG001	
	Main Warehouse FG	40630		2.0000	QC21	CHG001	
			Total:	5.0000	\sim		

Dart	Aeros	pace	Ltd

W/O:			W	ORK ORDER CHANGE	S				
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			······································						
Part No	:	PAR #:	Fault Cat	egory:	NCR: Yes	No DG	A:	Date: _	
	R	lesolution:	Dispositi	on:	QA: N/C C	losed:		Date: _	<u>.</u>
NCR:		\	WORK ORI	DER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC		Corrective Action Section		Verif	cation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sec	tion C	Chief Eng	QC Inspector
								:	

NOTE: Date & initial all entries

Page 1 of 1

September 17, 2009 9:11:37 AM

Criteria: Item II	D: D412-760-015RevB	All Locations		Quantity			
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D412-760-015RevB Cabin Floor Protector	Main Warehouse FG	47673	07/31/2009	2.0000	QC21	CHG002	
			Total:	2.0000			

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES									
DATE	STEP	PROC	EDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No):	PAR #:	Fault Category:	NCR: Yes	No DQ	A:	Date:					
	I	Resolution:	_ Disposition:	QA: N/C C	closed:		Date: _					

NCR:	WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Approval	Anneous	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
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September 17, 2009 9:11:54 AM

Criteria: Item ID:	D412-760-111RevC	All Locations	All Warehouses All	Quantity			
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D412-760-111RevC Aft Cabin Wall and Pylon Protector	Main Warehouse FG	48518	08/12/2009	1.0000	QC21	CHG001	
	Main Warehouse FG	50207	08/12/2009	2.0000	QC21	CHG001	
	Main Warehouse FG	50958	08/12/2009	1.0000	QC21	CHG001	
			Total:	4.0000	1		

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W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PRO	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Categ	gory:	NCR: Yes	No DQ	A:	Date:	
		olution:							
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCI	R)			
DATE	STEP	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval
	0.2.	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		Section C	Chief Eng	QC Inspector
-									
				1000					

Page 1 of 1

September 17, 2009 9:12:16 AM

Criteria: Item ID	: D412-760-211RevA	All Locations	All Warehouses All	Quantity			
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D412-760-211RevA Baggage Compartment Protector	Main Warehouse FG	48519	08/05/2009	2.0000	\		
			Total:	2.0000	70		

Dart Aerospace Ltd

W/U:		WORK ORDER CHANGES												
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector							
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Part No	:	PAR #:	Fault Ca	tegory:	_ NCR: Ye	s No DO	QA:	Date: _						
	R	Resolution: Disposition:				QA: N/C Closed: D								
NCR:			WORK OR	DER NON-CONFORM	ANCE (NO	CR)								
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sec Action Description Chief Eng	tion B Sign	n& ∣ _{Sec}	fication etion C	Approval Chief Eng	Approval QC Inspector					
			owner and	Office 219										
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September 17, 2009 9:12:40 AM

Criteria: Item ID	: D412-760-211RevC	All Locations		Quantity				
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments	
D412-760-211RevC Baggage Compartment Protector	Main Warehouse ST	50191	07/30/2009	2.0000	QC21	CHG001		
			Total:	2.0000				

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No:		_ PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
	Resolution:		Disposition:	QA: N/C Closed	l:	Date:

NCR:	ļ	WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B	Verification	Annuarat	Ammanal					
DATE	STEP	STEP Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector				
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